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REQUEST

Por receiving Office use only	
International Application No.	
International Filing Date	•
Name of receiving Office and "PCT International Application"	
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The undersigned requests that the present international application be processed according to the Patent Cooperation Treaty.	Name of receiving Of	ffice and "PCT International Application"				
	Applicant's or agent's (if desired) (12 charac	20912-093003				
Box No. I TITLE OF INVENTION HYDROFORMING APPARATUS AND METHOD OF ASSEM	VIBLING SAME					
Box No. II APPLICANT This person	is also inventor					
Name and address: (Family name followed by given name; for a legal entity, fur he address must include postal code and name of country. The country of the address is the applicant's State (that is, country) of residence if no State of residence is to Cosma International 1807 E. Maple Troy, MI 48083	lress indicated in this	Telephone No. 248-689-5512 Facsimile No.				
US 48083		Teleprinter No.				
		Applicant's registration No. with the Office				
State (that is, country) of nationality: US	State (that is, countr	ry) of residence:				
	d States except tates of America	the United States the States indicated in the Supplemental Box				
Box No. III FURTHER APPLICANT(S) AND/OR (FURT	HER) INVENTOR(S	5)				
Name and address: (Family name followed by given name; for a legal entity, full the address must include postal code and name of country. The country of the addr Box is the applicant's State (that is, country) of residence if no State of residence is in DICESARE, John 14 Crest Haven Street Kitchner, Ontario N2P 2L6 CA	ress indicated in this	This person is: applicant only applicant and inventor inventor only (If this check-box is marked, do not fill in below.) Applicant's registration No. with the Office				
State (that is, country) of nationality: CA	State (that is, countr	ry) of residence:				
This person is applicant all designated all designated the United States	States except tates of America	the United States of America only the States indicated in the Supplemental Box				
Further applicants and/or (further) inventors are indicated on	a continuation sheet.	•				
Box No. IV AGENT OR COMMON REPRESENTATIVE	; OR ADDRESS FOR	R CORRESPONDENCE				
The person identified below is hereby/has been appointed to act on of the applicant(s) before the competent International Authorities a		agent common representative				
Name and address: (Family name fallowed by given name; for a legal entity, fu The address must include postal code and name of country, ASHER, Robin W. Clark Hill PLC	•	Telephone No. 313-965-8300 Facsimile No.				
500 Woodward Avenue, Suite 3500 Detroit, MI 48226-3435		313-965-8252				
us		Teleprinter No.				
		Agent's registration No. with the Office 41,590				
Address for correspondence: Mark this check-box where no space above is used instead to indicate a special address to w	o agent or common rep hich correspondence!	presentative is/has been appointed and the should be sent.				

Form PCT/RO/101 (first sheet) (March 2001; reprint July 2003) LegalStar 2003, Form PCTREQ See Notes to the request form



Box	No.V	DESIGNATION OF STATES	3		Mark the applicable check-boxes be	low;	at l	east one must be marked.
The	follo	wing designations are hereby made ur	der	Rulc	4.9(a):			
Reg	ional	Patent						
X A	AP	ARIPO Patent: GH Ghana, GM C Sierra Leone, SZ Swaziland, TZ Un State which is a Contracting State of specify on dotted line)				.	• • •	
2 1	EA	Eurasian Patent: AM Armenia, A Moldova, RU Russian Federation, T	Z A J Ta	zerba jikista	nijan, BY Belarus, KG Kyrgyzsta an, TM Turkmenistan, and any oth	an, I er S	KZ ate	Kazakhstan, MD Republic of which is a Contracting State of
⊠ E		European Patent: AT Austria, Bl CZ Czech Republic, DE Germa Kingdom, GR Greece, HU Hungary, RO Romania, SE Sweden, SI Slover European Patent Convention and of t	ne r	CI				
⊠ (OA	OAPI Patent: BF Burkina Faso, Cameroon, GA Gabon, GN Guinea, SN Senegal, TD Chad, TG Togo, ar PCT (if other kind of protection or tree.	BJ GQ ad an	Beni Equa y oth ent de	in, CF Central African Republic torial Guinea, GW Guinea-Bissau ter State which is a member State estred, specify on dotted line	, CO , MI of O	G C M API	longo, CI Côte d'Ivoire, CM ali, MR Mauritania, NE Niger, and a Contracting State of the
Nati	ional	Patent (if other kind of protection or						
X		United Arab Emirates						
X.	AG				Hungary			
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	BZ	Belize						
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Ch	eck-b	oxes below reserved for designating S	tates	whic	ch have become party to the PCT af	ter is	sua	nce of this sheet:

Precautionary Designation Statement: In addition to the designations made above, the applicant also makes under Rule 4.9(b) all other designations which would be permitted under the PCT except any designation(s) indicated in the Supplemental Box as being excluded from the scope of this statement. The applicant declares that those additional designations are subject to confirmation and that any designation which is not confirmed before the expiration of 15 months from the priority date is to be regarded as withdrawn by the applicant at the expiration of that time limit. (Confirmation (including fees) must reach the receiving Office within the 15-month time limit.)



If the Supplemental Box is not used, this sheet should not be included in the request. Supplemental Box

If, in any of the Boxes, except Boxes Nos VIII(i) to (v) for which a special continuation box is provided, the space is insufficient to furnish all the information: in such case, write "Continuation of Box No..." (indicate the number of the Box) and furnish the information in the same manner as required according to the information in the same manner as required according to the captions of the Box in which the space was insufficient, in particular:

if more than two persons are to be indicated as applicants and/or inventors and no "continuation sheet" is available: in such case, write "Continuation of Box No. III" and indicate for each additional person the same type of information as required in Box No. III. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State of residence is indicated below:

(ii) if, in Box No. II or in any of the sub-boxes of Box No. III, the indication "the States indicated in the Supplemental Box" is checked: in such case, write "Continuation of Box No. II" or "Continuation of Boxes No. II" and No. III" (as the case may be), indicate the name of the applicant(s) involved and, next to (each) such name, the State(s) (and/or, where applicable, ARIPO, Eurasian, European or OAPI patent) for the purposes of which the named person is applicant;

(iii) if, in Box No. II or in any of the sub-boxes of Box No. III, the inventor or the inventor/applicant is not inventor for the purposes of all designated States or for the purposes of the United States of America: in such case, write "Continuation of Box No. II" or "Continuation of Box No. II" or "Continuation of Boxes No. II and No. III" (as the case may be), indicate the name of the inventor(s) and, next to (each) such name, the State(s) (and/or, where applicable, ARIPO, Eurasian, European or OAPI patent) for the purposes of which the named person is inventor;

(iv) if, in addition to the agent(s) indicated in Box No. IV, there are further agents: in such case, write "Continuation of Box No. IV" and indicate for each further agent the same type of information as required in Box No. IV;

if, in Box No. V, the name of any State (or OAPI) is accompanied by the indication "patent of addition," or "certificate of addition," or if, in Box No. V, the name of the United States of America is accompanied by an indication "continuation" or "continuation-in-part": in such case, write "Continuation of Box No. V" and the name of each State involved (or OAPI), and after the name of each such State (or OAPI), the number of the parent title or parent application and the date of grant of the parent title or filing of the parent application;

(vi) if, in Box No. VI, there are more than five earlier applications whose priority is claimed: in such case, write "Continuation of Box No. VI" and indicate for each additional earlier application the same type of information as required in Box No. VI.

If, with regard to the precautionary designation statement contained in Box No. V, the applicant wishes to exclude any State(s) from the scope of that statement: in such case, write "Designation(s) excluded from precautionary designation statement," and indicate the name or two-letter code of each State so excluded.

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Sheet	NI.			4	
Succi	NO.			•	

Box No. VI PRIORIT	Y CLAIM			
The priority of the following	g earlier application(s) is hereby	y claimed:		
Filing date	Number of curling application		Where earlier application	n is:
of carlier application (day/month/year)	of earlier application	national application: country or Member of WTO	regional application:* regional Office	international application receiving Office
itcm (1) 12 November 2002	60/425,273	us		
item (2)				
item (3)				
item (4)				
item (5)				
Further priority claims	are indicated in the Supplemen	ntal Box.		
The receiving Office is required (only if the earlier applicate Office) identified above as:	uested to prepare and transmit tion was filed with the Office	t to the International Bur which for the purposes of	eau a certified copy of of this international app	the earlier application(s) plication is the receiving
all items item	(1) item (2)	item (3) item (4)	item (5)	other, see Supplemental Box
• Where the carlier application industrial Property or one Mem	on is an ARIPO application, indic nber of the World Trade Organizat	cate at least one country pa ition for which that earlier a	arty to the Paris Convention pplication was filed (Rule 4	on for the Protection of 4.10(b)(ii)):
	·····			
Box No. VII INTERNA	ATIONAL SEARCHING AUT	THORITY		
Choice of International Seinternational search, indicate th	earching Authority (ISA) (if the Authority chosen; the two-letter	two or more International (r code may be used):	Searching Authorities are	competent to carry out the
Request to use results of elementational Searching Authorities	earlier search; reference to the sity):	hat search (if an earlier s	search has been carried or	ut by or requested from the
Date (day/month/year)	Number	Country (or region	onal Office)	
Box No. VIII DECLARA	TIONS			
The following declarations check-boxes below and indic	are contained in Boxes Nos. \cate in the right column the num	VIII (i) to (v) (mark the a mber of each type of decla	applicable aration):	Number of declarations
Box No. VIII (i)	Declaration as to the identity	y of the inventor		:
Box No. VIII (ii)	Declaration as to the applicate date, to apply for and be gran		international filing	:
Box No. VIII (iii)	Declaration as to the applicate date, to claim the priority of		international filing	:
Box No. VIII (iv)	Declaration of inventorship (United States of America)	(only for the purposes of t	the designation of the	:
Box No. VIII (v)	Declaration as to non-prejudi	licial disclosures or except	tions to lack of novelty	:

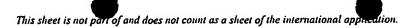
		She	ect No	5				
Box No. IX CHECK LIST; LANGUAGE	GE OI	F FILING						
This international application contains: (a) in paper form, the following number of sheets: request (including declaration sheets) : description (excluding sequence listings and/or tables related thereto) : claims : abstract : drawings :: Sub-total number of sheets : sequence listings : stables related thereto : (for both, actual number of sheets if filed in paper form, whether or not also filed in computer readable form; see (c) below) : Total number of sheets : (b) only in computer readable form (Section 801(a)(i)) (i) sequence listings (ii) tables related thereto (c) also in computer readable form (Section 801(a)(ii)) (i) sequence listings (ii) tables related thereto Type and number of carriers (diskette, CD-ROM, CD-R or other) on which are contained the sequence listings: tables related thereto: (additional copies to be indicated under items 9(ii) and/or 10(ii), in right column)	25 25	This interitem(s) (i right columns) (i right columns) (i right columns) (i col	mark the a min the min the min calculation ginal sepa ginal gene by of gene my: cement exp ority documents; islation of guage): arate individual of there is islation of guage): arate individual of there is islation of guage): arate individual of there is individual of there is individual of copy submodered to column) a the copy for the column) a copy for the column) a copy for the document of the copy for the document of the copy for the document of the copy for the document of the copy for the document of copy for the document of copy for the document of copy for the document of the copy for the copy for the document of the copy for the	pplicable che umber of each umber united for the e 13 ter only (n) re check-box dditional cop or the purpose with relevant s with the sequent united for the purpose united for the purposes on united for the purpose on united f	attorncy attorncy; reference of signature ified in Box attorncy attorncy; reference of signature ified in Box attorncy; reference of carriers) purposes of (and not as proposes of internation of carriers) purposes of internation (b)(ii) or (c)(iii) or (c)(iii) or (c)(iii) or (c)(iii) or (c)(iiii) or (c)(iiii) or (c)(iiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiii	into ted microorgan form international s art of the inter i) is marked in s, where applic tional search to the identity mentioned in ed to sequence	nism cearch mational a left cable, under clistings earch under cable, the cr Section of the cop	ர் : er :
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Robin W. Asher, Reg. No. 41,590 Clark Hill PLC 500 Woodward Avenue, Suite 3500 Detroit, MI 48226-3435	NT, A	GENT OR	COMM	ON REPRES			eading the re	quest).
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Date of actual receipt of the purported international application: Corrected date of actual receipt due to la timely received papers or drawings comp		t					2. Di	rawings:
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5. International Searching Authority (if two or more are competent):	4/	-	6.		al of search c h fee is paid	opy delayed		

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Date of receipt of the record copy by the International Bureau:

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FEE CALCULA	TION SHEET	to a continue to a continue to	Na	
Annex to th	e Request	International Applicatio	on No.	
Applicant's or agent's file reference	20912-095603	Date stamp of the receiv	ving Office	
Applicant Cosma International				
CALCULATION OF PRESCRIE	BED FEES			
I. TRANSMITTAL FEE			240.00 T	
SEARCH FEE International search to be carried	lout by EP		700.00 S	
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4. FEE FOR PRIORITY DOCUME	ENT (if applicable)		20.00 P	
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MODE OF PAYMENT				
authorization to charge deposit account (see below)	postal money order	cash	coupons	
cheque	bank draft	revenue stamps	other (specify):	PTO-2038
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(This check-box may be mark the receiving Office so per- credit any overpayment in the	ted only if the conditions for deposit init) Authorization to charge any de total fees indicated above.	accounts of Date: eficiency or Name:_	11/12 Robin V	/2003 V_Asher
Authorization to charge the fo	ee for priority document.	Signatu	res /	
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J See Notes to the fee calculation sheet